



*A Division of Norstar Aluminum Molds*

## RotoMart News

**March 2023**

### Welcome

Even though spring is just around the corner and days are becoming brighter, we may still be faced with molding problems that we wish would just go away. The reasons for some molding problems are difficult to determine so they just become a troublesome way of rotomolding life. In this issue we address a couple of those problems that can be addressed and hopefully make your life a little easier by decreasing scrap and improving profits.

The RotoMart Team

### What's Your Problem? "Pinholes and Bridging"

Some rotomolded plastic parts by their configuration make it difficult to get powder to form either in tight areas such as small radii or corners or around inserts resulting in "bridges" where powder does not come in full contact with the mold and thus forms a "bridge" of resin with an air gap beneath. In other cases there may be difficulty molding parts without pin holes in the surface of the part.

### Creative Solutions "Plastic Forming Aids"

We are pleased to represent Stoner's line of products including RotoFlow in two forms which provide solutions to these common problems. RotoFlow is a molding enhancement product that works by establishing a base for rotomolding powders to adhere quickly to areas of the mold where it is applied. It is designed to work with most Polyolefin products including XLPE and Nylon. Some creative applications include applying a thick coat of RotoFlow and applying a small amount of resin in the coating to get the molding process started. RotoFlow is available in both the standard and a



water based formula and RotoMart is now pleased to announce this product is available in spray cans in less than full carton quantities. If you are having any of these defect issues please give us a call so we can get you on the road to better molding.

Please contact us at [info@rotomart.com](mailto:info@rotomart.com) for additional information.



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## USED MOLDS

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### "Call for Used Molds"

Now may be the perfect opportunity to sell your used molds. RotoMart can help. Please contact us at [info@rotomart.com](mailto:info@rotomart.com) and tell us what type of molds you may have available for resale. Also, send us pictures of both the mold and finished product if possible. We will connect with you for additional details and then place it on our web site.

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## Informational Video Library

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**3300 NS Clamp**



**Supavents**

**Intellivents**



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## Stay Connected

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Shop RotoMart.com 24/7 for all your rotational molding supplies. For information about aluminum molds, please contact [norstarmolds.com](http://norstarmolds.com).





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